

CLAIMS

1. A cleaner, characterized in that a fringe belt is fusion-bonded to a surface of a cleaner body comprising an insertion portion from which a supporting body for supporting the cleaner is inserted.
2. The cleaner according to claim 1, wherein the fringe belt is comprised of a large number of fringes on a side in a longitudinal direction and a fringe supporting section for supporting each of the fringes, and is fusion-bonded to the cleaner body at the fringe supporting section.
3. The cleaner according to claim 1, wherein the fringe belt is made from a nonwoven fabric.
4. The cleaner according to claim 1, characterized in that a plurality of fringe belts are provided, and each of the fringe belts is provided on the surface of the cleaner body so as to partially overlap with one another in an inside direction and in an outside direction.
5. The cleaner according to claim 1, wherein a fiber bound body, which is obtained by bundling a large number of fibers, is fusion-bonded to the surface of the cleaner body to which the fringe belt is fusion-bonded.
6. The cleaner according to claim 5, wherein the fringe belt and the fiber bound body are fusion-bonded to the surface of the cleaner body to surround a periphery of the fiber bound body by a fringe portion.
7. The cleaner according to claim 5, wherein the fiber bound body

is made from a bundle of fibers having a water-absorbing property.

8. The cleaner according to claim 6 or 7, wherein the fringe belt is convexly curved in the direction of inserting the supporting body and is fusion-bonded to the surface of the cleaner body.

9. The cleaner according to claim 1, wherein the cleaner body is provided with a sheet material with a water-absorbing property at a back surface opposite to the surface which is fusion-bonded the fringe belt.

10. A cleaner body comprising a handle having supporting rods and a grip and being inserted as the supporting body in the insertion portion of the cleaner according to any of claims 1 through 9.